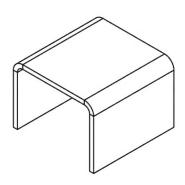
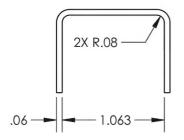
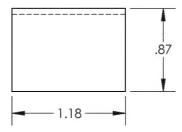
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	1.181				
.813					
	DOWN 90° R .08				
		2.702			
_	DOWN 90° R .08				
.813					
FLAT PATTERN FOR REFERENCE ONLY					

revisions						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
Н	16-0005	-E CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR, CH'D P/N WAS 8819331000-E IS 8819331001-E, CH'D DESCRIPTION WAS GUSSET PLATE IS DOUBLER.	1/28/2016	RJC	JAG	







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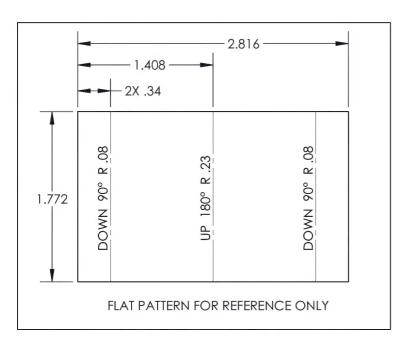
DOUBLER

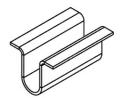
NOTE: FOR REFERENCE ONLY.

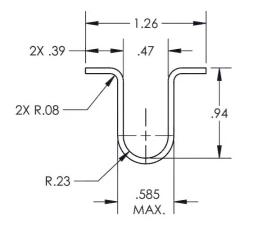
DART						
TITLE	E١	IGINE	STAN	D		
8819331001-E REV						
MAT'L A36/1018	3/1020 HR		DRAWN BY:	CLOUGH		
	THERWISE	SPECIFIED N INCHES	APPROVED	9 Gilber	rt .	
.XXX ± .010 FRACTIONS ± 1/8			HEAT TREAT			
.XX ± .03		GLES ±.5°	FINISH			
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC				
		USED ON MODEL				
2. DIMENSIONAL LIMITS APPLY AFTER PLATING						
SCALE 1	.1	DATE 11	/5/2015	SHEET 1 OF	2	

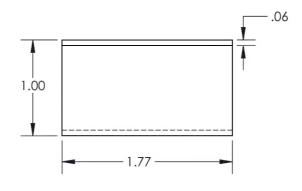
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	REVISIONS REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED		
Н		-FB CH'D P/N WAS 8819331000-FB IS 8819331001-FB, CH'D DIMS WAS 2X .45 IS 2X .39, WAS 1.00 IS .94, WAS R.18 IS R.23. ADDED DIMS 1.26, .47, AND .585 MAX, CH'D MATERIAL WAS 1018/1020 IS A36/1018/1020 HR.	1/28/2016	RJC	JAG		









(-FB)

SADDLE

NOTE: FOR REFERENCE ONLY.

		C.	_	RT		
TITLE	El	۷GII	٧E	STAN	D	
DWG NO.	3	3819	33	1001-F	В	REV
MAT'L A36	5/1018/1020 HR			DRAWN BY:	CLOUGH	
DI	ESS OTHERWISI MENSIONS ARE	IN INCHE	S	APPROVED HEAT_	J Gilber	ıt .
.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ±.5°			TREAT FINISH			
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER		, SPEC				
		USED ON MODEL				
PLATING						
SCALE	1:1	DATE	11	/5/2015	SHEET 2 OF	2